

SOLDER WIRE TIN/COPPER 97/3 SOLID

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TECHNICAL SPECIFICATIONS

Chemical base: Tin/Copper

Melting range: approx. 227°C - 310°C

PRODUCT DESCRIPTION

Solder Wire Tin/Copper 97/3 Solid.

FIELD OF APPLICATION

For soft soldering all metals (with the exception of aluminium and its alloys) in practically all areas of application. To be used in combination with Griffon S-39® or S-39® Copper.

PROPERTIES

- Tin/Copper 97/3
- Solid
- Ø 3.0 mm
- Resistant to temperatures up to 110°C

APPLICATION

Directions for use:

1. Sand the surfaces to be joined properly and clean (bare metal) with Griffon scouring fibre. 2. Evenly apply flux with brush on both surfaces to be joined. Avoid using excess flux. 3. Assemble joint. Use only tight fitting parts. Avoid overheating flux; this will cause solder to flow poorly. 4. Heat the joint evenly until the solder flows into joint. Allow solder to melt on the solder joint and not in flame. Fill the solder joint completely. 5. Remove any remaining flux using water or a damp cloth. 6. Allow the joint to cool.

Stains/residue: Remove any remaining flux using water or a damp cloth.

Points of attention: Use Griffon Heat-Shield to protect walls, tiles, wallpaper, paint and plasterwork, for example.

TECHNICAL PROPERTIES

Temperature resistance: 110°C